


**CNGA 120404, KBN25M, Type: MEW**

**Order data**

Order number	255609 MEW
GTIN	4960664507122
Item class	25H

**Description**
**Version:**

**MEGACOAT** coated CBN inserts. MultiEdge Wiper; 2 cutting edges per insert with wiper geometry.

Grade: KBN25M

Chip breaker: MEW

Cutting depth  $a_p$ : 0.05 - 0.2 mm

Feed  $f$ : 0.15 - 0.3 mm/rev.

Cutting speed  $v_c$  main application: 120 - 200 m/min

**Technical description**

Cutting depth $a_p$	0.05 - 0.2 mm
Cutting conditions	heavily interrupted
Chip breaker	MEW
Corner radius	0.4 mm
Cutting speed $v_c$ main application	120 - 200 m/min
Feed $f$	0.15 - 0.3 mm/rev.

Grade	KBN25M
Finishing/roughing assignment	Finishing
Tool material	CBN
ISO code indexable insert	CNGA 120404
Number of changes/inserts	2
Product name attribute	KBN25M
Type of product	Indexable insert for turning