


CNGA 120408, KBN35M, Type: ME

Order data

Order number	255617 ME
GTIN	4960664544011
Item class	25H

Description
Version:

MEGACOAT coated CBN inserts. MultiEdge; 2 or 3 cutting edges per insert.

Grade: KBN35M

Chip breaker: ME

Cutting depth a_p : 0.05 - 0.2 mm

Feed f : 0.1 - 0.2 mm/rev.

Cutting speed v_c main application: 120 - 200 m/min

Technical description

Cutting conditions	continuous
Feed f	0.1 - 0.2 mm/rev.
Cutting depth a_p	0.05 - 0.2 mm
Corner radius	0.8 mm
Cutting speed v_c main application	120 - 200 m/min
Chip breaker	ME

Grade	KBN35M
Finishing/roughing assignment	Finishing
Tool material	CBN
ISO code indexable insert	CNGA 120408
Number of changes/inserts	4
Product name attribute	KBN35M
Type of product	Indexable insert for turning