


DNGA 150604, KBN25M, Type: MET

Order data

| | |
|--------------|---------------|
| Order number | 255630 MET |
| GTIN | 4960664507337 |
| Item class | 25H |

Description
Version:

MEGACOAT coated CBN inserts. MultiEdge Tough; 2 or 3 cutting edges per insert, with special honing for optimisation in interrupted cutting.

Grade: KBN25M

Chip breaker: MET

Cutting depth a_p : 0.1 - 0.3 mm

Feed f : 0.1 - 0.2 mm/rev.

Cutting speed v_c main application: 100 - 180 m/min

Technical description

| | |
|--------------------------------------|----------------------|
| Cutting depth a_p | 0.1 - 0.3 mm |
| Cutting speed v_c main application | 100 - 180 m/min |
| Chip breaker | MET |
| Feed f | 0.1 - 0.2 mm/rev. |
| Cutting conditions | slightly interrupted |
| Corner radius | 0.4 mm |

| | |
|-------------------------------|------------------------------|
| Grade | KBN25M |
| Finishing/roughing assignment | Finishing |
| Tool material | CBN |
| ISO code indexable insert | DNGA 150604 |
| Number of changes/inserts | 2 |
| Product name attribute | KBN25M |
| Type of product | Indexable insert for turning |