


VNGA 160408, KBN35M, Type: ME

Order data

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|--------------|---------------|
| Order number | 255683 ME |
| GTIN | 4960664544844 |
| Item class | 25H |

Description
Version:

MEGACOAT coated CBN inserts. MultiEdge; 2 or 3 cutting edges per insert.

Grade: KBN35M

Chip breaker: ME

Cutting depth a_p : 0.05 - 0.2 mm

Feed f : 0.1 - 0.2 mm/rev.

Cutting speed v_c main application: 120 - 200 m/min

Technical description

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|--------------------------------------|-------------------|
| Feed f | 0.1 - 0.2 mm/rev. |
| Chip breaker | ME |
| Cutting depth a_p | 0.05 - 0.2 mm |
| Corner radius | 0.8 mm |
| Cutting speed v_c main application | 120 - 200 m/min |
| Cutting conditions | continuous |

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|-------------------------------|------------------------------|
| Grade | KBN35M |
| Finishing/roughing assignment | Finishing |
| Tool material | CBN |
| ISO code indexable insert | VNGA 160408 |
| Number of changes/inserts | 2 |
| Product name attribute | KBN35M |
| Type of product | Indexable insert for turning |