

Garant
RNGN 120700, KB7205, Application range: HART


Order data

Order number	255770 HART
GTIN	4045197511652
Item class	21H

Description

RNGN 120700 HART Cutting edge version: 0.1 mm×20°

Cutting depth a_p : 0.1 - 0.8 mm

Feed f : 0.05 - 0.15 mm/rev.

Cutting speed v_c main application: 180 - 250 m/min

Cutting speed v_c secondary application: 250 m/min

Technical description

Application range	HART
Cutting speed v_c main application	180 - 250 m/min
Main application	H
Cutting depth a_p	0.1 - 0.8 mm
Cutting edge version	0.1 mm×20°
Secondary application	K
Cutting conditions	continuous

Grade	KB7205
Feed f	0.05 - 0.15 mm/rev.
Finishing/roughing assignment	Finishing
Tool material	Ceramic
Cutting speed v_c secondary application	250 m/min
ISO code indexable insert	RNGN 120700
Number of changes/inserts	16
Product name attribute	KB7205
Type of product	Indexable insert for turning