

**CNGA 120404, PT600M, Application range: GG****Order data**

Order number	255803 GG
GTIN	4960664545520
Item class	25F

**Description****Version:**

**MEGACOAT** coated ceramic inserts.

Grade: PT600M

Chamfer: T02025

Cutting depth  $a_p$ : 0.5 - 2.5 mm

Feed  $f$ : 0.15 - 0.4 mm/rev.

Cutting speed  $v_c$  main application: 150 - 550 m/min

**Technical description**

Corner radius	0.4 mm
Feed $f$	0.15 - 0.4 mm/rev.
Chamfer	T02025
Application range	GG
Cutting depth $a_p$	0.5 - 2.5 mm
Cutting conditions	continuous

Cutting conditions	heavily interrupted
Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	150 - 550 m/min
Grade	PT600M
Finishing/roughing assignment	Semi-roughing
Tool material	Ceramic
ISO code indexable insert	CNGA 120404
Number of changes/inserts	4
Product name attribute	PT600M
Type of product	Indexable insert for turning