


CNGA 120408, PT600M, Application range: HART

Order data

Order number	255806 HART
GTIN	4960664545537
Item class	25F

Description
Version:

MEGACOAT coated ceramic inserts.

Grade: PT600M

Chamfer: S02025

Cutting depth a_p : 0.1 - 0.9 mm

Feed f : 0.1 - 0.25 mm/rev.

Cutting speed v_c main application: 80 - 200 m/min

Technical description

Cutting speed v_c main application	80 - 200 m/min
Feed f	0.1 - 0.25 mm/rev.
Chamfer	S02025
Cutting conditions	continuous
Application range	HART
Cutting depth a_p	0.1 - 0.9 mm

Corner radius	0.8 mm
Grade	PT600M
Finishing/roughing assignment	Semi-roughing
Tool material	Ceramic
ISO code indexable insert	CNGA 120408
Number of changes/inserts	4
Product name attribute	PT600M
Type of product	Indexable insert for turning