


CNGA 120412, PT600M, Application range: GG

Order data

Order number	255810 GG
GTIN	4960664545568
Item class	25F

Description
Version:

MEGACOAT coated ceramic inserts.

Grade: PT600M

Chamfer: T02025

Cutting depth a_p : 0.5 - 2.5 mm

Feed f : 0.15 - 0.4 mm/rev.

Cutting speed v_c main application: 150 - 550 m/min

Technical description

Feed f	0.15 - 0.4 mm/rev.
Cutting depth a_p	0.5 - 2.5 mm
Cutting conditions	continuous
Cutting conditions	heavily interrupted
Cutting conditions	slightly interrupted
Application range	GG

Chamfer	T02025
Corner radius	1.2 mm
Cutting speed v_c main application	150 - 550 m/min
Grade	PT600M
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Ceramic
ISO code indexable insert	CNGA 120412
Number of changes/inserts	4
Product name attribute	PT600M
Type of product	Indexable insert for turning