


SNGA 120412, PT600M, Application range: HART

Order data

Order number	255832 HART
GTIN	4960664546022
Item class	25F

Description
Version:

MEGACOAT coated ceramic inserts.

Corner radius: 1.2 mm

Grade: PT600M

Chamfer: S02025

Cutting depth a_p : 0.1 - 0.9 mm

Feed f : 0.1 - 0.25 mm/rev.

Cutting speed v_c main application: 80 - 200 m/min

Technical description

Corner radius	1.2 mm
Cutting conditions	continuous
Cutting depth a_p	0.1 - 0.9 mm
Chamfer	S02025
Application range	HART
Feed f	0.1 - 0.25 mm/rev.

Grade	PT600M
Cutting speed v_c main application	80 - 200 m/min
Finishing/roughing assignment	Semi-roughing
Tool material	Ceramic
ISO code indexable insert	SNGA 120412
Number of changes/inserts	8
Product name attribute	PT600M
Type of product	Indexable insert for turning