

**Garant**

eco screw-on toolholder, right-hand, Shank size / insert size: 20/09 mm


**Order data**

|              |               |
|--------------|---------------|
| Order number | 260020 20/09  |
| GTIN         | 4045197945167 |
| Item class   | 21U           |

**Description**
**Version:**

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability. With flank face cooling.

**Note:**

Coolant transfer only in conjunction with GARANT eco-system toolholders No. 317900 – 319886.

Through-coolant: yes

ISO code toolholder: SCLCR/L 2020X09

suitable indexable insert: CC.. 09T3..

Functional width  $L_4$ : 25 mm

Head length  $L_1$ : 27 mm

Overall length L: 86 mm

Pack of insert screws: 269028 28

**Technical description**

|                        |       |
|------------------------|-------|
| Functional width $L_4$ | 25 mm |
|------------------------|-------|

|                            |                 |
|----------------------------|-----------------|
| suitable indexable insert  | CC.. 09T3..     |
| Shank size                 | 20 mm           |
| Head length L <sub>1</sub> | 27 mm           |
| Pack of insert screws      | 269028 28       |
| Insert size                | 9 mm            |
| ISO code toolholder        | SCLCR/L 2020X09 |
| Overall length L           | 86 mm           |
| Application type           | right-hand      |
| Standard                   | DIN ISO 5610    |
| Through-coolant            | yes             |
| Setting angle κ            | 95 degrees      |
| Type of product            | Boring bar      |

## Accessories

|  |             |
|--|-------------|
| PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15                               | 674248 TX15 |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659906 500  |