

Garant
Boring bar HSS, right-hand, Shank \varnothing / insert size: 1216/06 mm

Order data

Order number	260022 1216/06
GTIN	4045197652041
Item class	21T

Description

Boring bar HSS 1216/06 mm Shank \varnothing D_s: 16 mm
 ISO code toolholder: AH1216M SCLCR/L06
 Cutting point / joint: 16 mm
 Setting angle κ : 95 degrees
 suitable indexable insert: CC.. 0602..
 Minimum pre-drill \varnothing D_{min}: 18 mm

Technical description

Neck width	12 mm
Insert size	6 mm
Pack of insert screws	269028 7
Overhang L ₁ recessed holders	50 mm
suitable indexable insert	CC.. 0602..
Minimum pre-drill \varnothing D _{min}	18 mm
Centre offset L ₃	9 mm
Cutting point / joint	16 mm
ISO code toolholder	AH1216M SCLCR/L06
Overall length L	150 mm
Clamping height L ₂	15 mm
Setting angle κ	95 degrees

Shank Ø D _s	16 mm
Application type	right-hand
Boring depth up to	5×D
Tool material	HSS
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws 10 pieces	269413
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Set of insert screws Type 7	269028 7
Boring bar set HSS	260024