

Garant
Boring bar HSS, right-hand, Shank \varnothing / insert size: 25/12 mm

Order data

Order number	260022 25/12
GTIN	4045197652072
Item class	21T

Description

Boring bar HSS 25/12 mm Shank $\varnothing D_s$: 25 mm
 ISO code toolholder: AH25R SCLCR/L12
 Cutting point / joint: 25 mm
 Setting angle κ : 95 degrees
 suitable indexable insert: CC.. 1204..
 Minimum pre-drill $\varnothing D_{min}$: 28 mm

Technical description

Minimum pre-drill $\varnothing D_{min}$	28 mm
Cutting point / joint	25 mm
Centre offset L_3	15.5 mm
Pack of insert screws	269028 9
Insert size	12 mm
suitable indexable insert	CC.. 1204..
ISO code toolholder	AH25R SCLCR/L12
Overall length L	200 mm
Clamping height L_2	23 mm
Setting angle κ	95 degrees
Shank $\varnothing D_s$	25 mm
Application type	right-hand

Boring depth up to	5xD
Tool material	HSS
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws 10 pieces	269415
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX20	674248 TX20
Set of insert screws Type 9	269028 9