

Garant
Boring bar HSS, left-hand, Shank \varnothing / insert size: 20/09 mm

Order data

Order number	260023 20/09
GTIN	4045197652188
Item class	21T

Description

Boring bar HSS 20/09 mm Shank $\varnothing D_s$: 20 mm

ISO code toolholder: AH20R SCLCR/L09

Cutting point / joint: 20 mm

Setting angle κ : 95 degrees

suitable indexable insert: CC.. 09T3..

Minimum pre-drill $\varnothing D_{min}$: 23 mm

Technical description

Minimum pre-drill $\varnothing D_{min}$	23 mm
ISO code toolholder	AH20R SCLCR/L09
Cutting point / joint	20 mm
suitable indexable insert	CC.. 09T3..
Centre offset L_3	13 mm
Insert size	9 mm
Pack of insert screws	269028 8
Overall length L	200 mm
Clamping height L_2	18 mm
Setting angle κ	95 degrees
Shank $\varnothing D_s$	20 mm
Application type	left-hand
Boring depth up to	5xD

Tool material	HSS
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws 10 pieces	269414
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Set of insert screws Type 8	269028 8