



Boring bar steel, right-hand, Shank \varnothing / insert size: 12/06 mm



Order data

Order number	260028 12/06
GTIN	4960664541171
Item class	25U

Description

Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank $\varnothing D_s$: 12 mm

ISO code toolholder: A12M SCLCR/L06

Setting angle κ : 95 degrees

suitable indexable insert: CC.. 0602..

Minimum pre-drill $\varnothing D_{min}$: 14 mm

Centre offset L_3 : 7 mm

Technical description

ISO code toolholder	A12M SCLCR/L06
Minimum pre-drill $\varnothing D_{min}$	14 mm
Insert screw	269022 2
Insert size	6 mm
suitable indexable insert	CC.. 0602..
Centre offset L_3	7 mm
Overall length L	150 mm
Clamping height L_2	11 mm
Setting angle κ	95 degrees
Shank $\varnothing D_s$	12 mm

Application type	right-hand
Boring depth up to	5×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Clamping screw	269405
Clamping screw Type 2	269022 2
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500