



Boring bar steel, right-hand, Shank Ø / insert size: 20/09 mm



Order data

Order number	260028 20/09
GTIN	4960664541218
Item class	25U

Description

Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank Ø D_s: 20 mm

ISO code toolholder: A20R SCLCR/L09

Cutting point / joint: 20 mm

Setting angle κ: 95 degrees

suitable indexable insert: CC.. 09T3..

Minimum pre-drill Ø D_{min}: 22 mm

Technical description

suitable indexable insert	CC.. 09T3..
Overhang L ₁	80 mm
Minimum pre-drill Ø D _{min}	22 mm
Centre offset L ₃	11 mm
Cutting point / joint	20 mm
Insert screw	269022 3
ISO code toolholder	A20R SCLCR/L09
Insert size	9 mm
Overall length L	200 mm
Clamping height L ₂	19 mm

Setting angle κ	95 degrees
Shank $\varnothing D_s$	20 mm
Application type	right-hand
Boring depth up to	5xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Clamping screw	269406
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Clamping screw Type 3	269022 3