



Boring bar steel, right-hand, Shank Ø / insert size: 25/09 mm



Order data

Order number	260028 25/09
GTIN	4960664541232
Item class	25U

Description

Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank Ø D_s : 25 mm

ISO code toolholder: A25S SCLCR/L09

Setting angle κ : 95 degrees

suitable indexable insert: CC.. 09T3..

Minimum pre-drill Ø D_{min} : 27 mm

Centre offset L_3 : 13.5 mm

Technical description

Minimum pre-drill Ø D_{min}	27 mm
suitable indexable insert	CC.. 09T3..
Insert screw	269022 3
ISO code toolholder	A25S SCLCR/L09
Insert size	9 mm
Centre offset L_3	13.5 mm
Overall length L	250 mm
Clamping height L_2	24 mm
Setting angle κ	95 degrees
Shank Ø D_s	25 mm

Application type	right-hand
Boring depth up to	5×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Clamping screw Type 3	269022 3
Clamping screw	269406
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15