



Boring bar steel, left-hand, Shank \varnothing / insert size: 12/06 mm



Order data

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|--------------|---------------|
| Order number | 260029 12/06 |
| GTIN | 4960664541188 |
| Item class | 25U |

Description

Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank $\varnothing D_s$: 12 mm

ISO code toolholder: A12M SCLCR/L06

Setting angle κ : 95 degrees

suitable indexable insert: CC.. 0602..

Minimum pre-drill $\varnothing D_{min}$: 14 mm

Centre offset L_3 : 7 mm

Technical description

| | |
|---|----------------|
| ISO code toolholder | A12M SCLCR/L06 |
| suitable indexable insert | CC.. 0602.. |
| Centre offset L_3 | 7 mm |
| Minimum pre-drill $\varnothing D_{min}$ | 14 mm |
| Insert screw | 269022 2 |
| Insert size | 6 mm |
| Overall length L | 150 mm |
| Clamping height L_2 | 11 mm |
| Setting angle κ | 95 degrees |
| Shank $\varnothing D_s$ | 12 mm |

| | |
|--------------------|------------|
| Application type | left-hand |
| Boring depth up to | 5×D |
| Standard | DIN 8024 |
| Through-coolant | yes |
| Type of product | Boring bar |

Accessories

| | |
|--|------------|
| Clamping screw Type 2 | 269022 2 |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659906 500 |
| Clamping screw | 269405 |
| PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8 | 674248 TX8 |