



Boring bar steel, left-hand, Shank \varnothing / insert size: 20/09 mm



Order data

Order number	260029 20/09
GTIN	4960664541225
Item class	25U

Description

Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank \varnothing D_s : 20 mm

ISO code toolholder: A20R SCLCR/L09

Setting angle κ : 95 degrees

suitable indexable insert: CC.. 09T3..

Minimum pre-drill \varnothing D_{min} : 22 mm

Centre offset L_3 : 11 mm

Technical description

Insert size	9 mm
Insert screw	269022 3
ISO code toolholder	A20R SCLCR/L09
suitable indexable insert	CC.. 09T3..
Minimum pre-drill \varnothing D_{min}	22 mm
Centre offset L_3	11 mm
Overall length L	200 mm
Clamping height L_2	19 mm
Setting angle κ	95 degrees
Shank \varnothing D_s	20 mm

Application type	left-hand
Boring depth up to	5×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Clamping screw Type 3	269022 3
Clamping screw	269406