



## Boring bar steel, left-hand, Shank $\varnothing$ / insert size: 25/09 mm



### Order data

Order number	260029 25/09
GTIN	4960664541249
Item class	25U

### Description

#### Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank  $\varnothing D_s$ : 25 mm

ISO code toolholder: A25S SCLCR/L09

Setting angle  $\kappa$ : 95 degrees

suitable indexable insert: CC.. 09T3..

Minimum pre-drill  $\varnothing D_{min}$ : 27 mm

Centre offset  $L_3$ : 13.5 mm

### Technical description

Insert size	9 mm
Minimum pre-drill $\varnothing D_{min}$	27 mm
suitable indexable insert	CC.. 09T3..
ISO code toolholder	A25S SCLCR/L09
Centre offset $L_3$	13.5 mm
Insert screw	269022 3
Overall length L	250 mm
Clamping height $L_2$	24 mm
Setting angle $\kappa$	95 degrees
Shank $\varnothing D_s$	25 mm

Application type	left-hand
Boring depth up to	5×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

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## Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Clamping screw Type 3	269022 3
Clamping screw	269406