

Garant
Boring bar steel, right-hand, Shank Ø / insert size: 25/12 mm

Order data

Order number	260032 25/12
GTIN	4045197652270
Item class	21T

Description

Boring bar steel 25/12 mm Shank Ø D_s : 25 mm
 ISO code toolholder: A25R SCLCR/L12
 Setting angle κ : 95 degrees
 suitable indexable insert: CC.. 1204..
 Minimum pre-drill Ø D_{min} : 30 mm
 Centre offset L_3 : 17 mm

Technical description

suitable indexable insert	CC.. 1204..
Minimum pre-drill Ø D_{min}	30 mm
Centre offset L_3	17 mm
ISO code toolholder	A25R SCLCR/L12
Pack of insert screws	269028 9
Insert size	12 mm
Overall length L	200 mm
Clamping height L_2	24 mm
Setting angle κ	95 degrees
Shank Ø D_s	25 mm
Application type	right-hand
Boring depth up to	3xD

Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX20	674248 TX20
Set of insert screws Type 20	269028 20
Set of insert screws Type 9	269028 9
Set of insert screws 10 pieces	269415
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws 10 pieces	269430