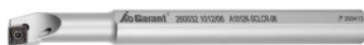


**Garant**
**Boring bar steel, right-hand, Shank  $\varnothing$  / insert size: 32/12 mm**

**Order data**

Order number	260032 32/12
GTIN	4045197652287
Item class	21T

**Description**

Boring bar steel 32/12 mm Shank  $\varnothing D_s$ : 32 mm

ISO code toolholder: A32S SCLCR/L12

Setting angle  $\kappa$ : 95 degrees

suitable indexable insert: CC.. 1204..

Minimum pre-drill  $\varnothing D_{min}$ : 40 mm

Centre offset  $L_3$ : 22 mm

**Technical description**

Centre offset $L_3$	22 mm
Minimum pre-drill $\varnothing D_{min}$	40 mm
ISO code toolholder	A32S SCLCR/L12
suitable indexable insert	CC.. 1204..
Insert size	12 mm
Shim screw	269013 5
Pack of insert screws	269028 20
Shim	269005 6
Overall length L	250 mm
Clamping height $L_2$	31 mm
Setting angle $\kappa$	95 degrees
Shank $\varnothing D_s$	32 mm

Application type	right-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

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## Accessories

Shim screw	269210
Shim screw Type 5	269013 5
Set of insert screws Type 20	269028 20
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws 10 pieces	269430
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Shim Type 6	269005 6
Shim	269030