

**Garant**
**Boring bar steel, left-hand, Shank  $\varnothing$  / insert size: 25/12 mm**

**Order data**

Order number	260033 25/12
GTIN	4045197652355
Item class	21T

**Description**

Boring bar steel 25/12 mm Shank  $\varnothing$   $D_s$ : 25 mm  
 ISO code toolholder: A25R SCLCR/L12  
 Setting angle  $\kappa$ : 95 degrees  
 suitable indexable insert: CC.. 1204..  
 Minimum pre-drill  $\varnothing$   $D_{min}$ : 30 mm  
 Centre offset  $L_3$ : 17 mm

**Technical description**

suitable indexable insert	CC.. 1204..
Insert size	12 mm
Centre offset $L_3$	17 mm
Pack of insert screws	269028 9
Minimum pre-drill $\varnothing$ $D_{min}$	30 mm
ISO code toolholder	A25R SCLCR/L12
Overall length L	200 mm
Clamping height $L_2$	24 mm
Setting angle $\kappa$	95 degrees
Shank $\varnothing$ $D_s$	25 mm
Application type	left-hand
Boring depth up to	3xD

Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

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## Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX20	674248 TX20
Set of insert screws 10 pieces	269415
Set of insert screws Type 9	269028 9
Set of insert screws 10 pieces	269430
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws Type 20	269028 20