

**Garant**
**Boring bar steel, left-hand, Shank  $\varnothing$  / insert size: 32/12 mm**

**Order data**

Order number	260033 32/12
GTIN	4045197652362
Item class	21T

**Description**

Boring bar steel 32/12 mm Shank  $\varnothing D_s$ : 32 mm  
 ISO code toolholder: A32S SCLCR/L12  
 Setting angle  $\kappa$ : 95 degrees  
 suitable indexable insert: CC.. 1204..  
 Minimum pre-drill  $\varnothing D_{min}$ : 40 mm  
 Centre offset  $L_3$ : 22 mm

**Technical description**

Shim	269005 6
Minimum pre-drill $\varnothing D_{min}$	40 mm
Insert size	12 mm
Centre offset $L_3$	22 mm
Pack of insert screws	269028 20
ISO code toolholder	A32S SCLCR/L12
Shim screw	269013 5
suitable indexable insert	CC.. 1204..
Overall length L	250 mm
Clamping height $L_2$	31 mm
Setting angle $\kappa$	95 degrees
Shank $\varnothing D_s$	32 mm

Application type	left-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

---

## Accessories

Shim screw Type 5	269013 5
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Shim screw	269210
Set of insert screws 10 pieces	269430
Shim	269030
Shim Type 6	269005 6
Set of insert screws Type 20	269028 20
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500