

**Boring bar set, steel, with IC, right-hand, Type: SET09****Order data**

Order number	260036 SET09
GTIN	4045197657701
Item class	29W

Description**Supplied with:**

Plastic case

Through-coolant: yes

ISO code toolholder: A16Q SCLCR/L09

ISO code toolholder: A25R SCLCR/L09

ISO code toolholder: A20R SCLCR/L09

suitable indexable insert: CC.. 09T3..

Minimum pre-drill $\varnothing D_{min}$: 20 mmMinimum pre-drill $\varnothing D_{min}$: 25 mm**Technical description**

suitable indexable insert	CC.. 09T3..
Pack of insert screws	269028 14
ISO code toolholder	A16Q SCLCR/L09
ISO code toolholder	A25R SCLCR/L09
ISO code toolholder	A20R SCLCR/L09

Minimum pre-drill Ø D _{min}	20 mm
Minimum pre-drill Ø D _{min}	25 mm
Minimum pre-drill Ø D _{min}	28 mm
Clamping height L ₂	15 mm
Clamping height L ₂	18 mm
Clamping height L ₂	23 mm
Centre offset L ₃	10.7 mm
Centre offset L ₃	10.5 mm
Centre offset L ₃	14.5 mm
Overall length L	180 mm
Overall length L	200 mm
Overall length L	200 mm
Application type	right-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Set of insert screws 10 pieces	269420
Set of insert screws Type 14	269028 14
Boring bar steel Shank Ø / insert size 20/09 mm	260032 20/09
Boring bar steel Shank Ø / insert size 16/09 mm	260032 16/09
Boring bar steel Shank Ø / insert size 25/12 mm	260032 25/12