



## Boring bar set, steel, with IC, left-hand, Type: SET09



### Order data

Order number	260037 SET09
GTIN	4045197657725
Item class	29W

### Description

#### Supplied with:

Plastic case

Through-coolant: yes

ISO code toolholder: A25R SCLCR/L09

ISO code toolholder: A16Q SCLCR/L09

ISO code toolholder: A20R SCLCR/L09

suitable indexable insert: CC.. 09T3..

Minimum pre-drill  $\varnothing D_{\min}$ : 20 mm

Minimum pre-drill  $\varnothing D_{\min}$ : 25 mm

### Technical description

suitable indexable insert	CC.. 09T3..
ISO code toolholder	A25R SCLCR/L09
ISO code toolholder	A16Q SCLCR/L09
ISO code toolholder	A20R SCLCR/L09
Pack of insert screws	269028 14

Clamping height L <sub>2</sub>	15 mm
Clamping height L <sub>2</sub>	18 mm
Clamping height L <sub>2</sub>	23 mm
Centre offset L <sub>3</sub>	10.7 mm
Centre offset L <sub>3</sub>	10.5 mm
Centre offset L <sub>3</sub>	14.5 mm
Minimum pre-drill Ø D <sub>min</sub>	20 mm
Minimum pre-drill Ø D <sub>min</sub>	25 mm
Minimum pre-drill Ø D <sub>min</sub>	28 mm
Overall length L	180 mm
Overall length L	200 mm
Overall length L	200 mm
Application type	left-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

## Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Set of insert screws Type 14	269028 14
Set of insert screws 10 pieces	269420
Boring bar steel Shank Ø / insert size 20/09 mm	260033 20/09
Boring bar steel Shank Ø / insert size 16/09 mm	260033 16/09
Boring bar steel Shank Ø / insert size 25/12 mm	260033 25/12