

Garant
CCMT 060202, Grade: CU7010


Order data

Order number	260050 CU7010
GTIN	4045197666789
Item class	21G

Description

CCMT 060202 CU7010 Grade: CU7010
 Chip breaker: SS
 Tolerance: M
 Cutting depth a_p : 0.2 - 2.5 mm
 Feed f : 0.05 - 0.25 mm/rev.
 Cutting speed v_c main application: 90 - 210 m/min

Technical description

Feed f	0.05 - 0.25 mm/rev.
Chip breaker	SS
Main application	P
Secondary application	M
Cutting speed v_c main application	90 - 210 m/min
Cutting depth a_p	0.2 - 2.5 mm
Corner radius	0.2 mm

Cutting conditions	continuous
Cutting speed v_c secondary application	80 - 140 m/min
Grade	CU7010
Finishing/roughing assignment	Finishing
Tool material	Cermet
ISO code indexable insert	CCMT 060202
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning