

Garant**CCMT 060204 wiper, Type: HB7020****Order data**

Order number	260053 HB7020
GTIN	4045197948816
Item class	21G

Description

CCMT 060204 wiper HB7020 Grade: HB7020
Chip breaker: WSS
Tolerance: M
Cutting depth a_p : 0.2 - 2.5 mm
Feed f : 0.05 - 2.5 mm/rev.
Cutting speed v_c main application: 150 - 400 m/min

Technical description

Corner radius	0.4 mm
Tool material	Carbide
Cutting depth a_p	0.2 - 2.5 mm
Feed f	0.05 - 2.5 mm/rev.
Grade	HB7020
Cutting speed v_c main application	150 - 400 m/min
Cutting conditions	slightly interrupted

Chip breaker	WSS
Finishing/roughing assignment	Finishing
Main application	P
ISO code indexable insert	CCMT 060204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning