

**Garant**
**CCMT 09T302, Grade: CU7010**


### Order data

Order number	260056 CU7010
GTIN	4045197667342
Item class	21G

### Description

CCMT 09T302 CU7010 Grade: CU7010  
 Chip breaker: SS  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.2 - 2.5 mm  
 Feed  $f$ : 0.05 - 0.25 mm/rev.  
 Cutting speed  $v_c$  main application: 90 - 210 m/min

### Technical description

Cutting depth $a_p$	0.2 - 2.5 mm
Feed $f$	0.05 - 0.25 mm/rev.
Corner radius	0.2 mm
Cutting speed $v_c$ secondary application	80 - 140 m/min
Cutting conditions	continuous
Chip breaker	SS
Main application	P

Cutting speed $v_c$ main application	90 - 210 m/min
Secondary application	M
Grade	CU7010
Finishing/roughing assignment	Finishing
Tool material	Cermet
ISO code indexable insert	CCMT 09T302
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning