

Garant
CCMT 09T302, Grade: HB7010-1


Order data

Order number	260056 HB7010-1
GTIN	4045197780409
Item class	21G

Description

CCMT 09T302 HB7010-1 Grade: HB7010-1
 Chip breaker: SS
 Tolerance: M
 Cutting depth a_p : 0.2 - 2.5 mm
 Feed f : 0.05 - 0.25 mm/rev.
 Cutting speed v_c main application: 150 - 500 m/min

Technical description

Chip breaker	SS
Feed f	0.05 - 0.25 mm/rev.
Cutting conditions	continuous
Cutting speed v_c main application	150 - 500 m/min
Corner radius	0.2 mm
Main application	P
Grade	HB7010-1

Cutting depth a_p	0.2 - 2.5 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T302
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning