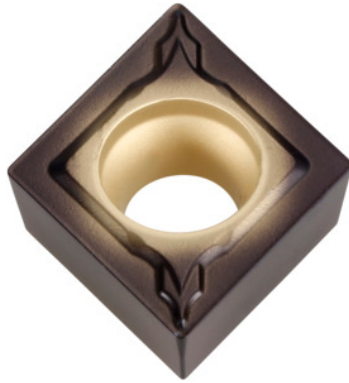


Garant
CCMT 09T302, Grade: HB7020


Order data

Order number	260056 HB7020
GTIN	4045197699299
Item class	21G

Description

CCMT 09T302 HB7020 Grade: HB7020
 Chip breaker: SS
 Tolerance: M
 Cutting depth a_p : 0.2 - 2.5 mm
 Feed f : 0.05 - 2.5 mm/rev.
 Cutting speed v_c main application: 150 - 400 m/min

Technical description

Cutting speed v_c main application	150 - 400 m/min
Main application	P
Cutting depth a_p	0.2 - 2.5 mm
Corner radius	0.2 mm
Cutting conditions	slightly interrupted
Feed f	0.05 - 2.5 mm/rev.
Chip breaker	SS

Grade	HB7020
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T302
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning