

Garant**CCMT 09T302, Grade: HB7035-1**

Order data

Order number	260056 HB7035-1
GTIN	4045197873705
Item class	21G

Description

CCMT 09T302 HB7035-1 Grade: HB7035-1
Chip breaker: SS
Tolerance: M
Cutting depth a_p : 0.2 - 2.5 mm
Feed f : 0.05 - 0.25 mm/rev.
Cutting speed v_c main application: 120 - 350 m/min

Technical description

Corner radius	0.2 mm
Chip breaker	SS
Cutting depth a_p	0.2 - 2.5 mm
Grade	HB7035-1
Main application	P
Cutting conditions	heavily interrupted
Feed f	0.05 - 0.25 mm/rev.

Cutting speed v_c main application	120 - 350 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T302
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning