

Garant
CCMT 09T302, Grade: HB7120-1


Order data

Order number	260056 HB7120-1
GTIN	4045197817112
Item class	21G

Description

CCMT 09T302 HB7120-1 Grade: HB7120-1
 Chip breaker: VS
 Tolerance: M
 Cutting depth a_p : 0.2 - 2.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 90 - 290 m/min

Technical description

Main application	M
Chip breaker	VS
Feed f	0.1 - 0.3 mm/rev.
Corner radius	0.2 mm
Cutting speed v_c main application	90 - 290 m/min
Cutting depth a_p	0.2 - 2.5 mm
Grade	HB7120-1

Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T302
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning