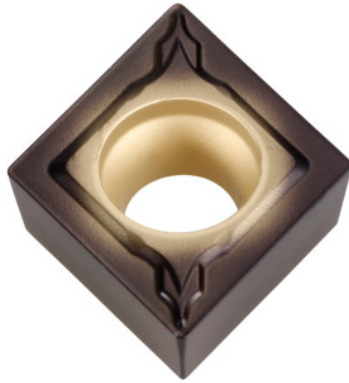


**Garant**
**CCMT 09T302 wiper, Type: HB7020**

**Order data**

Order number	260057 HB7020
GTIN	4045197948823
Item class	21G

**Description**

CCMT 09T302 wiper HB7020 Grade: HB7020  
 Chip breaker: WSS  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.2 - 2.5 mm  
 Feed  $f$ : 0.05 - 2.5 mm/rev.  
 Cutting speed  $v_c$  main application: 150 - 400 m/min

**Technical description**

Grade	HB7020
Cutting conditions	slightly interrupted
Corner radius	0.2 mm
Cutting speed $v_c$ main application	150 - 400 m/min
Chip breaker	WSS
Feed $f$	0.05 - 2.5 mm/rev.
Cutting depth $a_p$	0.2 - 2.5 mm

Tool material	Carbide
Main application	P
Finishing/roughing assignment	Finishing
ISO code indexable insert	CCMT 09T302
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning