

Garant
CC.T 09T304, Grade: HB7035-1


Order data

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|--------------|-----------------|
| Order number | 260058 HB7035-1 |
| GTIN | 4045197873729 |
| Item class | 21G |

Description

CC.T 09T304 HB7035-1 Grade: HB7035-1
 Chip breaker: SS
 Tolerance: M
 Cutting depth a_p : 0.2 - 2.5 mm
 Feed f : 0.05 - 0.25 mm/rev.
 Cutting speed v_c main application: 120 - 350 m/min

Technical description

| | |
|--------------------------------------|---------------------|
| Main application | P |
| Cutting depth a_p | 0.2 - 2.5 mm |
| Grade | HB7035-1 |
| Chip breaker | SS |
| Cutting speed v_c main application | 120 - 350 m/min |
| Cutting conditions | heavily interrupted |
| Feed f | 0.05 - 0.25 mm/rev. |

| | |
|-------------------------------|------------------------------|
| Corner radius | 0.4 mm |
| Finishing/roughing assignment | Finishing |
| Tool material | Carbide |
| ISO code indexable insert | CCMT 09T304 |
| Number of changes/inserts | 2 |
| Tolerance | M |
| Type of product | Indexable insert for turning |