

**Garant****CC.T 09T304, Grade: HB7415**

## Order data

Order number	260058 HB7415
GTIN	4045197667465
Item class	21G

## Description

CC.T 09T304 HB7415 Grade: HB7415  
Chip breaker: TIS  
Tolerance: M  
Cutting depth  $a_p$ : 0.2 - 2 mm  
Feed  $f$ : 0.1 mm/rev.  
Cutting speed  $v_c$  main application: 60 - 70 m/min

## Technical description

Cutting depth $a_p$	0.2 - 2 mm
Main application	S
Cutting speed $v_c$ main application	60 - 70 m/min
Corner radius	0.4 mm
Cutting conditions	continuous
Chip breaker	TIS
Feed $f$	0.1 mm/rev.

Grade	HB7415
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning