

Garant
CCMT 09T308, Grade: HB7010-1


Order data

Order number	260060 HB7010-1
GTIN	4045197852830
Item class	21G

Description

CCMT 09T308 HB7010-1 Grade: HB7010-1
 Chip breaker: SS
 Tolerance: M
 Cutting depth a_p : 0.2 - 2.5 mm
 Feed f : 0.05 - 0.25 mm/rev.
 Cutting speed v_c main application: 150 - 500 m/min

Technical description

Cutting conditions	continuous
Corner radius	0.8 mm
Cutting depth a_p	0.2 - 2.5 mm
Cutting speed v_c main application	150 - 500 m/min
Grade	HB7010-1
Feed f	0.05 - 0.25 mm/rev.
Chip breaker	SS

Main application	P
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning