

**Garant**
**CCMT 09T308, Grade: HB7020**


### Order data

Order number	260060 HB7020
GTIN	4045197852847
Item class	21G

### Description

CCMT 09T308 HB7020 Grade: HB7020  
 Chip breaker: SS  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.2 - 2.5 mm  
 Feed  $f$ : 0.05 - 2.5 mm/rev.  
 Cutting speed  $v_c$  main application: 150 - 400 m/min

### Technical description

Cutting depth $a_p$	0.2 - 2.5 mm
Corner radius	0.8 mm
Feed $f$	0.05 - 2.5 mm/rev.
Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	150 - 400 m/min
Grade	HB7020
Main application	P

Chip breaker	SS
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning