

**Garant****CCMT 09T308, Grade: HB7120-1**

## Order data

Order number	260060 HB7120-1
GTIN	4045197817136
Item class	21G

## Description

CCMT 09T308 HB7120-1 Grade: HB7120-1  
Chip breaker: VS  
Tolerance: M  
Cutting depth  $a_p$ : 0.2 - 2.5 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 90 - 290 m/min

## Technical description

Main application	M
Cutting conditions	continuous
Corner radius	0.8 mm
Grade	HB7120-1
Chip breaker	VS
Feed $f$	0.1 - 0.3 mm/rev.
Cutting depth $a_p$	0.2 - 2.5 mm

Cutting speed $v_c$ main application	90 - 290 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning