

Garant
CCMT 09T308, Grade: HB7140-1


Order data

Order number	260060 HB7140-1
GTIN	4045197818980
Item class	21G

Description

CCMT 09T308 HB7140-1 Grade: HB7140-1
 Chip breaker: VS
 Tolerance: M
 Cutting depth a_p : 0.2 - 2.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 70 - 260 m/min

Technical description

Feed f	0.1 - 0.3 mm/rev.
Chip breaker	VS
Grade	HB7140-1
Cutting conditions	slightly interrupted
Cutting speed v_c main application	70 - 260 m/min
Main application	M
Corner radius	0.8 mm

Cutting depth a_p	0.2 - 2.5 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning