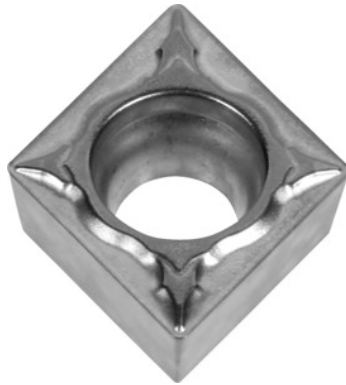


Garant
CCMT 120404, Grade: CU7010


Order data

Order number	260064 CU7010
GTIN	4045197667526
Item class	21G

Description

CCMT 120404 CU7010 Grade: CU7010
 Chip breaker: SS
 Tolerance: M
 Cutting depth a_p : 0.2 - 2.5 mm
 Feed f : 0.05 - 0.25 mm/rev.
 Cutting speed v_c main application: 90 - 210 m/min

Technical description

Corner radius	0.4 mm
Cutting conditions	continuous
Cutting depth a_p	0.2 - 2.5 mm
Main application	P
Feed f	0.05 - 0.25 mm/rev.
Secondary application	M
Cutting speed v_c secondary application	80 - 140 m/min

Cutting speed v_c main application	90 - 210 m/min
Chip breaker	SS
Grade	CU7010
Finishing/roughing assignment	Finishing
Tool material	Cermet
ISO code indexable insert	CCMT 120404
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning