

Garant**CCMT 120408, Grade: HB7020**

Order data

Order number	260066 HB7020
GTIN	4045197710826
Item class	21G

Description

CCMT 120408 HB7020 Grade: HB7020
Chip breaker: SS
Tolerance: M
Cutting depth a_p : 0.2 - 2.5 mm
Feed f : 0.05 - 2.5 mm/rev.
Cutting speed v_c main application: 150 - 400 m/min

Technical description

Corner radius	0.8 mm
Cutting conditions	slightly interrupted
Chip breaker	SS
Feed f	0.05 - 2.5 mm/rev.
Main application	P
Cutting speed v_c main application	150 - 400 m/min
Cutting depth a_p	0.2 - 2.5 mm

Grade	HB7020
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 120408
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning