

**Garant**
**CCMT 120408, Grade: HB7140-1**


### Order data

Order number	260066 HB7140-1
GTIN	4045197819000
Item class	21G

### Description

CCMT 120408 HB7140-1 Grade: HB7140-1  
 Chip breaker: VS  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.2 - 2.5 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 70 - 260 m/min

### Technical description

Grade	HB7140-1
Cutting depth $a_p$	0.2 - 2.5 mm
Cutting conditions	slightly interrupted
Main application	M
Cutting speed $v_c$ main application	70 - 260 m/min
Feed $f$	0.1 - 0.3 mm/rev.
Chip breaker	VS

Corner radius	0.8 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 120408
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning