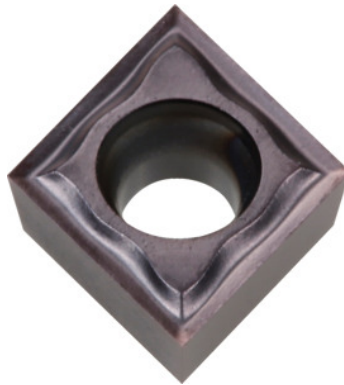



CCGT 060201, Grade: SP4019

Order data

| | |
|--------------|---------------|
| Order number | 260071 SP4019 |
| GTIN | |
| Item class | 28D |

Description

CCGT 060201 SP4019 Grade: SP4019
 Chip breaker: 62
 Cutting depth a_p : 0.15 - 3 mm
 Feed f : 0.05 - 0.3 mm/rev.
 Cutting speed v_c main application: 30 - 440 m/min

Technical description

| | |
|--------------------------------------|--------------------|
| Main application | UNI |
| Cutting depth a_p | 0.15 - 3 mm |
| Cutting speed v_c main application | 30 - 440 m/min |
| Cutting conditions | continuous |
| Corner radius | 0.1 mm |
| Chip breaker | 62 |
| Feed f | 0.05 - 0.3 mm/rev. |
| Grade | SP4019 |

| | |
|-------------------------------|------------------------------|
| Finishing/roughing assignment | Finishing |
| Tool material | Carbide |
| ISO code indexable insert | CCGT 060201 |
| Number of changes/inserts | 2 |
| Type of product | Indexable insert for turning |