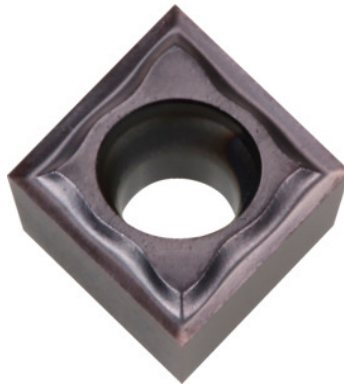



**CCGT 09T301, Grade: SP4019**

**Order data**

Order number	260076 SP4019
GTIN	2050001938916
Item class	28D

**Description**

CCGT 09T301 SP4019 Grade: SP4019  
 Chip breaker: 62  
 Cutting depth  $a_p$ : 0.15 - 3 mm  
 Feed  $f$ : 0.05 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 30 - 440 m/min

**Technical description**

Corner radius	0.1 mm
Main application	UNI
Cutting conditions	continuous
Cutting speed $v_c$ main application	30 - 440 m/min
Chip breaker	62
Feed $f$	0.05 - 0.3 mm/rev.
Cutting depth $a_p$	0.15 - 3 mm
Grade	SP4019

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCGT 09T301
Number of changes/inserts	2
Type of product	Indexable insert for turning