


**CC.T 060202, Grade: CA515**

**Order data**

Order number	260091 CA515
GTIN	4960664674862
Item class	25E

**Description**

CC.T 060202 CA515 Grade: CA515

Chip breaker: HQ

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 2.5 mm

Feed  $f$ : 0.05 - 0.25 mm/rev.

Cutting speed  $v_c$  main application: 110 - 380 m/min

**Technical description**

Cutting speed $v_c$ main application	110 - 380 m/min
Feed $f$	0.05 - 0.25 mm/rev.
Cutting depth $a_p$	0.5 - 2.5 mm
Chip breaker	HQ
Cutting conditions	continuous
Main application	P
Corner radius	0.2 mm

Grade	CA515
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 060202
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning