

**CC.T 060202, Grade: PR1225****Order data**

Order number	260091 PR1225
GTIN	4960664713349
Item class	25E

Description

CC.T 060202 PR1225 Grade: PR1225

Chip breaker: MFP-SK

Tolerance: G

Cutting depth a_p : 0.5 - 1 mm

Feed f : 0.03 - 0.15 mm/rev.

Cutting speed v_c main application: 50 - 110 m/min

Technical description

Cutting conditions	slightly interrupted
Feed f	0.03 - 0.15 mm/rev.
Cutting speed v_c main application	50 - 110 m/min
Cutting speed v_c secondary application	50 - 150 m/min
Chip breaker	MFP-SK
Secondary application	P
Cutting depth a_p	0.5 - 1 mm

Corner radius	0.2 mm
Main application	M
Grade	PR1225
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCGT 060202
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning