


CCMT 060202 wiper, Grade: CA510

Order data

Order number	260093 CA510
GTIN	4960664753109
Item class	25E

Description

CCMT 060202 wiper CA510 Grade: CA510
 Chip breaker: WP
 Tolerance: M
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.05 - 0.25 mm/rev.
 Cutting speed v_c main application: 140 - 450 m/min

Technical description

Feed f	0.05 - 0.25 mm/rev.
Main application	P
Cutting speed v_c main application	140 - 450 m/min
Corner radius	0.2 mm
Grade	CA510
Cutting depth a_p	0.5 - 2.5 mm
Cutting conditions	continuous

Chip breaker	WP
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 060202
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning