


CCMT 060202 wiper, Grade: PR1225

Order data

Order number	260093 PR1225
GTIN	4960664753604
Item class	25E

Description

CCMT 060202 wiper PR1225 Grade: PR1225
 Chip breaker: WP
 Tolerance: M
 Cutting depth a_p : 0.5 - 1 mm
 Feed f : 0.03 - 0.15 mm/rev.
 Cutting speed v_c main application: 50 - 110 m/min

Technical description

Cutting conditions	slightly interrupted
Feed f	0.03 - 0.15 mm/rev.
Cutting speed v_c secondary application	50 - 150 m/min
Cutting speed v_c main application	50 - 110 m/min
Chip breaker	WP
Main application	M
Cutting depth a_p	0.5 - 1 mm

Secondary application	P
Grade	PR1225
Corner radius	0.2 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 060202
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning