


CCMT 060202 wiper, Grade: PV720

Order data

Order number	260093 PV720
GTIN	4960664753703
Item class	25E

Description

CCMT 060202 wiper PV720 Grade: PV720

Chip breaker: WP

Tolerance: M

Cutting depth a_p : 0.5 - 2.5 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 60 - 270 m/min

Technical description

Cutting conditions	continuous
Feed f	0.05 - 0.25 mm/rev.
Cutting speed v_c main application	60 - 270 m/min
Cutting depth a_p	0.5 - 2.5 mm
Main application	P
Corner radius	0.2 mm
Chip breaker	WP

Grade	PV720
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 060202
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning