


**CCMT 060204 wiper, Grade: CA515**

**Order data**

Order number	260094 CA515
GTIN	4960664753215
Item class	25E

**Description**

CCMT 060204 wiper CA515 Grade: CA515  
 Chip breaker: WP  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 2.5 mm  
 Feed  $f$ : 0.05 - 0.25 mm/rev.  
 Cutting speed  $v_c$  main application: 110 - 380 m/min

**Technical description**

Main application	P
Chip breaker	WP
Grade	CA515
Cutting depth $a_p$	0.5 - 2.5 mm
Feed $f$	0.05 - 0.25 mm/rev.
Cutting conditions	continuous
Corner radius	0.4 mm

Cutting speed $v_c$ main application	110 - 380 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 060204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning